

Technical Data Sheet

Circulen Recover EP PA66 MKF4015 H BLACK

Polyamide 66
LyondellBasell Industries
Engineering Plastics

Product Description

40% glass fiber and mineral reinforced, heat stabilized Polyamide 66 formulated on mechanical recycled sourcing. The product is available in black color, pellet form.

Sustainability:

According with the requirements of Standard ISO 14021:2016, Circulen Recover EP PA66 MKF4015 H BLACK contains 55% of recycled material that is fully based on Post-Industrial Waste (PIW).

General

Filler / Reinforcement	• Glass\Mineral, 40% Filler by Weight
Recycled Content	• Yes, 55%
Features	• Heat Stabilized • Medium Viscosity
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PA66 (GF+MD)40

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.44 g/cm ³	1.44 g/cm ³	ISO 1183/A
Viscosity Number	140 cm ³ /g	140 cm ³ /g	ISO 307
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	1.20E+6 psi	8300 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	17400 psi	120 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.5 %	2.5 %	ISO 527-2/1A/5
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.7 ft·lb/in ²	3.5 kJ/m ²	
73°F (23°C)	1.9 ft·lb/in ²	4.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	19 ft·lb/in ²	40 kJ/m ²	
73°F (23°C)	21 ft·lb/in ²	45 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	> 482 °F	> 250 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	428 °F	220 °C	ISO 75-2/af

Additional Information

The tradename "Schulamid" may be abbreviated "SAM" in documents or on labels, "Recover" may be abbreviated "RC"

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	536 to 572 °F	280 to 300 °C
Mold Temperature	140 to 248 °F	60 to 120 °C

Notes

These are typical property values not to be construed as specification limits.